

# FleXTec<sup>™</sup> Series

ARAX® Series 30 water-based flexographic inks are formulated for printing on cardboard. In this product, raw materials have been selected in such a way as to provide maximum coverage. This series of flexo compounds does not contain harmful substances and is completely compatible with the environment.

## **Application:**

Water based flexographic printing

## **Key Features:**

- Provides a uniform and homogeneous compound with proper rheology
- · Delivers high print quality
- Odorless and can be easily diluted with water to achieve the desired viscosity concentration
- Exhibits exceptional resistance to wear, chemicals, and environmental effects
- Has a fast drying time on printed surfaces even at high print speeds
- No foam formation
- · Easy to clean the rolls with water
- · Highly durable during storage
- Particles are below 3 microns, resulting in cleaner anilox cells with high re-dissolving ability.
- · Offers a decent gloss
- It is safe for the environment and employees during consumption
- No harmful effects on rollers and rubber surfaces in the printing machine









#### **Printable surfaces:**

This product can be printed on white paper and brown kraft paper.

#### **Technical Specifications:**

Color	viscosity (Fordcup 4 at 25°C)	Grading	рН	density (g/cm3)	Solid percentage
Black 38/AX/30	25 seconds	Less than 3 microns	8.6	1 - 1.3	30 % min
<b>Red</b> 32/AX/30	20 ± 3 seconds	Less than 3 microns	8.5	1 - 1.3	30 % min
yellow 31/AX/30	26±3 seconds	Less than 3 microns	8.6	1 - 1.3	30 % min
<b>Blue</b> 33/AX/30	27±3 seconds	Less than 3 microns	8.6	1 - 1.3	30 % min
dark black 38.1/AX/30	22 ± 3 seconds	Less than 3 microns	8.6	1 - 1.3	30 % min

Drying method: absorption and evaporation methods from the surface

# Usage description:

Thinner: water to lower the color and reduce the viscosity up to 15% by weight

# Additional printing aids:

1- Extender: to reduce the amount of color without reducing the viscosity and transferability of the compound

2- Solvent: Reduces drying speed

## Packing:

In 5, 20 and 30 kg cans

#### Maintenance:

- Store the compounds in closed containers.
- The best temperature range for the compound is between 20-30 degrees Celsius.
- Before use, stir the contents of the container completely and make it uniform.
- The best consumption time is up to one year after production.

Iran Shoraka Manufacturing Co.